

#### **GOVERNMENT POLYTECHNIC PAONTA SAIIIB**

#### AT DHAULA KUAN, DISTT. SIRMOUR (IIP) - 173031 DEPARTMENT OF MECHANICAL ENGINEERING LESSON PLAN

Academic Year	JAN 2024-JUNE 2024
Semester	SIXTH
Course Code	ME6.2
Course Name	REFRIGERATION AND AIR CONDITIONING
Course Type	PROGRAMME CORE COURSE (PC)
L-T-P	4-0-2
Name of Faculty	MUNEESH KUMAR
Semester Start & End Dates	30-01-2024 TO 25-05-2024

## STUDY AND EVALUATION SCHEME

Sr. No.	Name of the Subject	Th.	Pr.	A	Interna	ul ent	Ext	ernal As	sessmo	ent		Total Marks
	đ)			Th.	Pr.	Total	Th.	Hrs.	Pr.	Hrs.	Total	
1	REFRIGERATION AND AIR CONDITIONING	4	2	30	20	50	100	3	50	3	150	200

Hours	Dates	Lectures	Unit & Topic of Discussion	Assignm	Delivery Method
	221 (2272) 23		Unit-1 : Principles of Refrigeration		
	Jan 29-Feb	2024			
	30/01/2024	L1,L2,L3,	1.1 Meaning 1.2 Refrigeration Methods		Chalk &
	31/01/2024	L4,L5.L6. L7	1.3 Units of Refrigeration	ASSIGNMEN	Blackboar
7 hours	06/02/2024	-	1.4 Reversed Carnot cycle 1.5 Heat pump	0N	d And
	07/02/2024		1.6 Coefficient of Performance 1.7 Rating of refrigeration machines	28/02/2024 AND	Projector
	Feb 202	4	Unit-2 : Refrigeration Systems	SUBMISSIO N ON	
	07/02/2024	L8,L9,L10,	2.1 Air refrigeration cycle- applications and its limitations 2.2 Vapour Compression Cycle	06/03/2024	
	13/02/2024	L11.L12,	2.3 Effect of sub cooling and super heating 2.4 Departure of Actual vapour compression cycle from		
0.1	1-1/02/2024	L13.L14.	theoretical cycle 2.5 Effect of varying condensing and suction temperature on coefficient of performance.		
y nours	20/02/2024	L15, L16	2.6 Simple mathematical calculation with pressure-enthalpy charts.		
	21/02/2024	-	2.7 Vapour Absorption cycle 2.8 Actual vapour absorption cycle and application	1	
	/ Feb-March	- 2024	Unit-3 : Refrigerants		
	27/02/2024	L17.L18.	3.1 Important properties of a refrigerant 3.2 Properties and		
	28/02/2024	L19,L20,	applications of commonly used refrigerants such as R11, R12,		
7 hours	05/03/2024	L21,L22,	R22, NH3 and Water.		
	06/03/2024	L23	3.3 Newer Refrigerants		
			Unit-4 : Refrigeration System, Components and Controls		

	Mars-April 3 06/03/2024	2024	4.1 Function, types, specification and constructional details of		
7 Hours	12/03/2024 13/03/2024 19/03/2024 20/03/2024	1.24,1.25, 1.26,1.27, 1.28,1.29, L30	components such as compressor, condenser, throttling device, evaporator, oil separator, accumulator, header. 4.2 Various controls- Solenoid Valve, thermostat, low pressure/high pressure cut out, oil safety switch		
			CLASS TEST-1 ON 13/03/2024, TIME 1 HOUR		
	Mar-April	2024	Unit 5: Psychrometry		Chalk-
7 Hours	20/03/2024 26/03/2024 27/03/2024 02/04/2024	L31,L32, L33,L34, L35,L36, L37	<ul> <li>5.1 Various terms-Dry and wet bulb temperatures, Saturation,</li> <li>Dew point, adiabatic saturation, temperature, Relative humidity,</li> <li>absolute humidity, humidity ratio.</li> <li>5.2 Psychrometric chart and its uses</li> <li>5.3 Psychrometric processes-Sensible heating and sensible</li> <li>cooling, humidification and dehumidification, cooling and</li> <li>dehumidification, heating and humidification, and their</li> <li>representation on psychrometric chart. 5.4 Simple Problems</li> </ul>	ASSIGNM ENT-2 DATED ON 10/04/2024 AND SUBMISSI ON ON	Blackboard And Using digital media
	April 20	24	Unit-6 : Air-conditioning	23/04/2024	
5 Hours	03/04/2024 09/04/2023 10/04/2024	L38,L39, L40,L41, L42	<ul> <li>6.1 Introduction</li> <li>6.2 Metabolism in human body</li> <li>6.3 Human comfort</li> <li>6.4 Applications of air-conditioning</li> </ul>	÷	-
	April 20	24	Unit-7 : Heat Loads		
5 Hours	10/04/2024 16/04/2024 23/04/2024	L43,L44, L45,L46, L47	7.1 Various types of loads 7.2 Sensible and latent heat load 7.3 Load calculations		
			CLASS TEST-2 ON 16/04/2024, TIME 1 HOUR		1
	April-May	2024	Unit-8: Air-conditioning System	ASSICNALE	Challe
5 Hours	24/04/2024 30/04/2024 01/05/2024	L48,L49, L50,L51, L52	<ul> <li>8.1 Description of room air conditioner 8.2 Central</li> <li>air-conditioning system</li> <li>8.3 Round the year air conditioning system</li> <li>8.4 Air distribution systems: concept of filter, damper, fan, blower, air register and diffuser</li> </ul>	NT-3 ON 01/05/2024 AND SUBMISSIO N ON 08/05/2024	Blackboar d And Using digital media
	April 20	24	Ünit-9: Miscellaneous Topics		1.1
4 hours	01/05/2024 07/05/2024 08/05/2024	L53, L54, L55,L56	9.1 Evaporative cooling - Principle, Desert air cooler		
_					

# **REVISION SESSION ON DATE 21/05/2024 TILL END OF SEMESTER CLASSES**

4	Name of Book	Author Name	Publication	
_	Refrideration & air conditioning.	Domkundwar	Dhanpat Rai & Sons	
H	P. Stiffsetion and Air Conditioning.	C.P Arora	Tata Mc Graw Hills	
Prescribed	2 Refrigeration and Air Conditioning.	R.S Khurmi	S Chand and Company	
Books	3 Kerrigeration and Air condition.	A.S Saroq	Satyaprakashan	

Pat

"1

HOD

## PLANNED SYLLABUS COVERAGE (Theory)

GP		Department:	Mechanical Engineering Subject : Au	tomobile in	Ingineering	
Pac	onta	Course : D	iploma Duration	: 3 Yrs.		
Sah	ib					
SYL.	LABUS	Total Period	: 56 Theory	: 56		
Sr. No.	Period Nos	Date	Content	Instruction Reference	Additional Study Recommende	Remarks
1	4 (1-4)	f <sub>e</sub> r a	<ul> <li>1.1 Components of an automobile</li> <li>1.2 Classification of automobiles</li> <li>1.3 Layout of chassis</li> <li>1.4 Types of drives-front wheel, rear wheel, four wheel, left hand, right hand</li> <li>1.5 Introduction to electric vehicle</li> </ul>	Automobil e Engineerin g by Kirpal Singh, Standard Publishers	Automobile Engineering by GBS Narang, Khanna Publishers	
2	18 (05-22)		<ul> <li>2.1 Clutch Function, Constructional details of single plate and multi plate friction clutches, Centrifugal and semi centrifugal clutch</li> <li>2.2 Gear Box: Function, Working of slide mesh, constant mesh and synchro mesh gear box, Torque converter and overdrive</li> <li>2.3 Propeller shaft and rear axle Function, Universal joint, Differential, Rear axle drives and different types of rear axles</li> <li>2.4 Wheels and Tyres</li> <li>Types of wheels- disc wheels and wire wheel, Types of tyres used in Indian vehicles, Causes of tyre wear, Toe in, Toe out, Camber, Caster, Kingpin inclination, Tube less tyres</li> </ul>	do	do	
3.	5 (23-27)	2111	<ul> <li>3.1 Function and principle</li> <li>3.2 Ackerman and Davis steering gears</li> <li>3.3 Types of steering gears- worm and nut, worm and wheel, Rack and pinion type</li> <li>3.4 Introduction to power steering</li> </ul>	do	do	

	7 (28-34)	<ul> <li>4.1 Constructional detail and working of mechanical, hydraulic and vacuum brake.</li> <li>4.2 Concept of brake adjustment &amp; Bleeding of brakes</li> <li>4.3 Introduction to ABS, EBD and hill assist braking system</li> <li>4.4 Introduction to Traction control</li> </ul>	do	do
5.	3 (35-37)	<ul><li>5.1 Function</li><li>5.2 Types</li><li>5.3 Working of coil spring, leaf spring</li><li>5.4 Shock absorber</li></ul>	do	do
5.	5 (38-42)	<ul> <li>6.1 Constructional details of lead and cell battery</li> <li>6.2 Specific gravity of electrolyte</li> <li>6.3 Effect of temperatures, charging and discharging on specific gravity</li> <li>6.4 Capacity and efficiency of battery</li> <li>6.5 Battery charging</li> <li>6.6 Maintenance of batteries</li> <li>6.7 Checking of batteries for Voltage and specific gravity</li> </ul>	do	do
•	5 (43-47)	<ul> <li>7.1 Dynamo, Function and details, Regulators-voltage, current and compensated</li> <li>Type, Cut out-Construction, working and their adjustment.</li> <li>7.2 Alternator, Construction and working, Charging of battery from alternator</li> </ul>	do	do
•	4 (48-51)	<ul> <li>8.1 Tractors</li> <li>8.2 Forklift</li> <li>8.3 Cranes &amp; Recovery vehicles</li> </ul>	do	do
	5 (52-56)	<ul> <li>9.1 Introduction to Lighting system of automobile</li> <li>9.2 Windscreen Wiper</li> <li>9.3 Horn</li> <li>9.4 Speedometer</li> <li>9.5 HVAC system</li> </ul>	do	do

Subject incharge

HOD 5 +



### **GOVERNMENT POLYTECHNIC PAONTA SAHIB**

#### AT DHAULA KUAN, DISTT. SIRMOUR (HP) - 173031 DEPARTMENT OF MECHANICAL ENGINEERING LESSON PLAN

Academic Year	JAN 2024-JUNE2024	
Semester	SIXTH	
Course Code	ME6.5	
Course Name	CNC Machine and Automation	
Course Type	PROGRAMME CORE COURSE (PC)	
L-T-P	. 4-0-4	_
Name of Faculty	NITISH SHARMA	
Semester Start & End Dates	29-01-2024 TO 25-05-2024	

### STUDY AND EVALUATION SCHEME

Sr.	Name of the Subject	Th.	Pr.	A	Interna ssessme	ul ent	Ext	ternal A	ssessm	ent	8	Total Marks
140.				Th.	Pr.	Total	Th.	Hrs.	Pr.	Hrs.	Total	
1	CNC Machine and Automation	4	4	30	20	50	100	3	50	3	150	200

Hours	Unit & Topic of Discussion	• Topic Details	Delivery Method		
	Unit-1: 1. Introduction				
1 Hr	Basic concepts of NC. CNC & DNC		Chalk & Blackboard		
IHr	Advantages & disadvantage of CNC Mach	And Projector			
IHr	Difference between conventional & CNC M	lachines			
1Hr	Profitable applications of CNC Machines				
1Hr	Introduction to CAM				
	2. Construction of CNC Machines				
1Hr	Machine control unit its advantages &	disadvantages			
1Hr	NC control its advantages &disadvanta	ages			
1Hr	PLC control its advantages &disadvant	ages	Chalk & Blackboard		
1Hr	Application and limitations of PLC mad	chines	And		
1Hr	Axis designate of CNC machines		Projector		
lHr	Special constructional requirement of	CNC machines			
1Hr	Slide ways				
1Hr	Bolt screw & nut assembly				
IHr	Lubrication & cooling of CNC machine	S	Chalk &		
1Hr	Spindle & spindle motors		Blackboard		

		And
1Hr	Axis drives motor	Projector
IHr	Swarf removal &safety provision of CNC machines	
IHr	Feedback mechanism in CNC machines	
	3. Tooling of CNC Machines	ahally 8
	Introduction Tooling of CNC Machines	Blackboard
2Hr	Various cutting tools for CNC machines	And
2Hr	Work holding devices	Flojector
1Hr	Automatic tool changer	
	4. Control System	
1Hr	Open & close loop control system	
1Hr	Fundamental problem in control	
lHr	Accuracy, resolution	Chalk &
lHr	Repeatability, instability	Blackboard
lHr	Response & damping	Projector
1Hr	Position control Point to point	
1Hr	Position control Straight line	
1Hr	Position control Continuous	
	5. Part Programming	
1Hr	Part programming and basic concepts of part programming	
1Hr	NC words	
1Hr	part programming formats	Blackboard
1Hr	simple programming for rational components	And
2Hr	part programming using conned cycles,	Fiojector
2Hr	subroutines and do loops	
2Hr	tool off se cutter radius compensation	
1Hr	wear compensation	
	6. Common Problems in CNC Machines	
lHr	Common problems in mechanical	
lHr	Common problems in electrical	
IHr	Common problems in pneumatic	
1Hr	Common problems in electronic	Chalk &
1 Hr	PC components of NC machines	Blackboard
lHr	Diagnostic study of common problems and remedies	Projector
1Hr	Use of on-time fault finding diagnosis tools in CNC machines	
	7. Industrial Automation	
lHr	Meaning of automation	
lHr	need of automation	
lHr	different types of automation	
1	in the second disadvantages of automation.	
lHr	advantages/ disadvantages of automation,	

1	Name of Book	Author Name	Publication
	1. CNC Machines- Programming and Applications	M Adithan and BS Pabla	New Age International (P) Ltd., Delhi
Prescribed Books	2. Computer Aided Manufacturing	Rao, Kundra and Tiwari	Tata Mc GrawHill, New Delhi
Books	3. CNC Machine by Bharaj	Satya Publications	New Delhi

.

\*

-

#### LESSON PLAN

#### INSTITUTE NAME: GOVT. POLYTECHNIC PAONTA SAHIB BRANCH : MECHANICAL SUBJECT NAME: PRODUCTION PLANING AND CONTROL SEM:6th SESSION : 2023 - 2024

SUBJECT CODE N-2017(6 1)

SIGN OF HOD

S.NO	LECTUR E NO	Date	CONTENTS	Refrance
1	4		Types of production Job, batch and mass productionConcept of planning, scheduling, routing. dispatching and follow up Break even analysis and Gantt chart	1 Industrial Engineering and Management by T.R Banga and SC Sharma; Khanna Publishers, Delhi 2. Industrial Engineering and Management by O.P. Khanna; Dhanpat Rai and Sons, New Delhi 3. Production Management by C.L. Mahajan; Satya Parkashan Company Limited, New Delhi 4. Mechanical Costing, Estimation and Project Planning by CK Singh. Standard Publishers, New Delhi 5. A Text Book of
2	7		Definition Factors affecting the site selection of plant Factors affecting plant layout Types of layout - Process, product, combination and fixed position, layout patterns Techniques of making layout - Flow diagram, templates, distancevolumematrix, travel chart	
3	10		Definition, advantages and procedure of Work study Difference between production and Productivity, measures to improve productivity.Method study - Definition, Objectives and Procedure Symbols, Flow process chart, Flow diagram, Machine chart, Two hand chart.Principles of motion economy, Therblig symbols, Simo chart Work Measurement - Time study, definition, principle and method of time study Stop watch study - Number of readings, calculation of basic time, rating techniques, normal time, allowance, standard time	
4	8		Material purchasing, store keeping, functions and duties of store department. Definition of inventory, Types of inventory ABC analysis Procurement cost, carrying charges, lead-time, reorder point, Economic ordering quantity, simple numerical problems. Codification and standardization Concept of JIT	
5	7		Inspection needs, types of inspection, stages of inspectionStatistical quality control Process capability Control charts for variables – X and R chart, control chart for fraction defectives (P chart), control chart for number of defects (C chart) Concept of ISO 9000, ISO 14000 and TQM	
6	6		Principles of material handling Hoisting equipment - Fork lift truck, cranes Conveying equipment - Package conveyor, gravity roller conveyors, screw conveyors, flight or scraper conveyors, bucket conveyors, bucket elevators, belt conveyors, and pneumatic conveyors. Work station design	
7	6		Objectives and importance of maintenance Different types of maintenance Nature of maintenance problem Range of maintenance activities Procedure of preventive maintenance Schedules of preventive maintenance Advantages of preventive maintenance	
8	8		Functions of cost estimationEstimation procedure Elements of cost, ladder of costsDepreciation-concept and methods of calculating depreciation Overhead expanses Cost control - capital cost control (planning and scheduling) operating cost control.	

SIGN OF SUBJECT INCH *TGF*